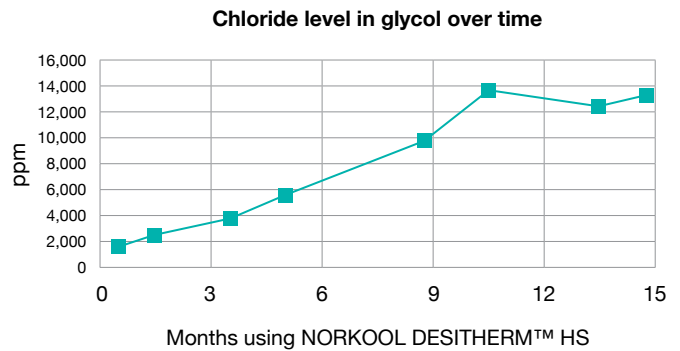




Field-proven technology: *Over one year* without a shut down

A large midstream operator in the Marcellus Shale region was experiencing shut downs every 1-2 months to replace the TEG and clean their gas dehydration system. They also had to routinely replace their fire tubes, which would be damaged from under-deposit corrosion. Dow worked with the operator to determine salt buildup was the key reason for these shut downs and helped implement **NORKOOL DESITHERM™ HS Specialty Dehydration Fluid** customer is now able to operate for **over one year** between shut downs. This has led to more uptime, reduced corrosion and lower operating costs.



Increased chloride levels in the glycol indicates more salt is held in the system versus deposited, reducing the likelihood of buildup, corrosion and unnecessary downtime.

Before: Scale buildup and corrosion from commodity TEG.



After: Equipment after operating with NORKOOL DESITHERM™ HS for roughly 15 months.



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